

PRODUCT NAME	54093 Kemps Cinnamon Ice Cream 3 Gallon.xml
ITEM NUMBER	54093
UPC:	41483-01105



KEMPS FINISHED PRODUCT SPECIFICATION
CONFIDENTIAL

A. MANUFACTURING LOCATION:

FACILITY	Rochester Ice Cream
ADDRESS	406 North Broadway
CITY/ STATE/ ZIP	Rochester, MN 55906
TELEPHONE	(507) 287-7335
FAX	(507) 287-7321
PLANT CODE	27.621

B. FINISHED PRODUCT DESCRIPTION: Cinnamon flavored ice cream with real cinnamon specs packed in a three gallon paperboard stub

C. SENSORY ATTRIBUTES:

APPEARANCE & COLOR	Light brown ice cream with brown cinnamon specs distributed evenly throughout
FLAVOR	Typical of cinnamon flavored ice cream with real cinnamon specs
TEXTURE	Smooth & creamy with cinnamon specs

D. FINISHED PRODUCT STANDARDS:

CRITICAL PRODUCT ATTRIBUTES:	TARGET	ACCEPTABLE RANGE	TEST FREQUENCY	TEST METHOD/ PROCEDURE
Coliform	<10 cfu/g	≤10 cfu/g	Final Product Test	AOAC Approved Method or Equivalent
Standard Plate Count	≤20,000 cfu/g	≤20,000 cfu/g	Final Product Test	AOAC Approved Method or Equivalent
% Total Fat (Mix)	10.14	10.00-10.34	Every Mix	AOAC Approved Method or Equivalent
% Total Solids (Mix)	39.14	37.14-41.14	Every Mix	AOAC Approved Method or Equivalent
MAJOR PRODUCT ATTRIBUTES:	TARGET	ACCEPTABLE RANGE	TEST FREQUENCY	TEST METHOD/ PROCEDURE
Gross Finished Product Weight	6469 grams	6356 – 6582 grams	2 times/hour	Weight (scale)

E. STORAGE CONDITIONS: Best if maintained at or below -15 degrees F. Must be stored below 0 degrees F.

F. SHELF LIFE: Best if used within 24 months of manufacture date when stored at ideal conditions

G. CLAIMS:

CLAIM	Mark with "X" if applies
REAL	
KOSHER (If yes, certifying agent)	X-cRc
ORGANIC (If yes, certifying agent)	
rBST-Free	
Other	

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H. ALLERGEN INFORMATION:

ALLERGENS	Item Contains		Facility Uses	
	YES	NO	YES	NO
Dairy	X		X	
Egg		X	X	
Wheat		X	X	
Soy		X	X	
Peanuts		X	X	
Tree nuts (Specify type)		X	X	
Fish		X		X
Crustacean shellfish		X		X
SENSITIZING AGENTS	YES	NO	YES	NO
Aspartame		X	X	
Carmines/ Cochineal		X		X
Cereals containing gluten : i.e. wheat, rye, barley (Specify source)		X	X	
FD&C food colorings (Specify color)		X	X	
Sulphites (>10 ppm)		X		X

I. NUTRITION PANEL AND INGREDIENT DECLARATION:

Nutrition Facts	
About 72 servings per container	
Serving size	2/3 cup (87g)
Amount per serving	
Calories	170
	% Daily Value*
Total Fat 9g	12%
Saturated Fat 5g	25%
Trans Fat 0g	
Cholesterol 35mg	12%
Sodium 60mg	3%
Total Carbohydrate 21g	8%
Dietary Fiber 0g	0%
Total Sugars 16g	
Includes 12g Added Sugars	24%
Protein 2g	
Vitamin D 0.3mcg	2%
Calcium 100mg	8%
Iron 0.2mg	2%
Potassium 140mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

INGREDIENTS: MILKFAT AND NONFAT MILK, SWEET CREAM BUTTERMILK, SUGAR, CORN SYRUP, HIGH FRUCTOSE CORN SYRUP, WHEY, NATURAL CINNAMON FLAVOR, MONO AND DIGLYCERIDES, GUAR GUM, CALCIUM SULFATE, CAROB BEAN GUM, CARRAGEENAN, CAMEL COLOR.

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J. LOT CODE INFORMATION:

Retail Unit	
Code example	BEST IF USED BY JAN. 22 2011 2 27-621 22:22 MADE IN THE USA
Legend	BEST IF USED BY MMM/DD/YYYY Station # 27-621 TT:TT MADE IN THE USA
Location	Lid
Application type	Inkjet
Master Case	
Code example	Not applicable
Legend	Not applicable
Location	Not applicable
Application type	Not applicable
Multipacks (individual units inside of retail unit)	
Code example	Not applicable
Legend	Not applicable
Location	Not applicable
Application type	Not applicable

K. PACKAGING INFORMATION:

Primary Packaging: Sidewall Inside	LDPE coated Cupstock 17pt.
Primary Packaging: Sidewall Outside	LDPE coated Cupstock 18pt.
Primary Packaging: Bottom Disk Paperboard	PE coated Kraft Linerboard 28pt.
Primary Packaging: Cover Paperboard End Panel and Ring	LDPE coated Kraft Linerboard 18pt.
Secondary Packaging:	Acrylic Tape 2.0 mil
Tertiary Packaging:	N/A
Tamper Evidence:	Lids are taped shut
Recyclable Details:	Not Recyclable
Cautionary or Warning Statement:	None

L. PRODUCT LABEL:

KEMPS CINNAMON

INGREDIENTS :
MILKFAT AND NONFAT MILK, SWEET CREAM BUTTERMILK, SUGAR,
CORN SYRUP, HIGH FRUCTOSE CORN SYRUP, WHEY, NATURAL
CINNAMON FLAVOR, MONO AND DIGLYCERIDES, GUAR GUM, CALCIUM
SULFATE, CAROB BEAN GUM, CARRAGEENAN, CARAMEL COLOR.
Contains : Milk

Dist. By Kemps, LLC St. Paul, MN 55108

SKU : 54093

Lot : 14019
3 Gallons (11.3L)
BEST IF USED BY: 05/19/21
13:59:37 Plant # 27-621



NUTRITION FACTS

About 72 Servings Per Container
Serving Size 2/3 cup (87g)
Amount Per Serving :

Calories : 170 % Daily Value

Total Fat	9g	12%
Saturated Fat	5g	25%
Trans Fat	0g	
Cholesterol	35mg	12%
Sodium	60mg	3%
Total Carbohydrates	21g	8%
Dietary Fiber	0g	0%
Total Sugars	16g	
Includes	12g Added Sugars	24%
Protein	2g	
Vit. D	0.8mcg	2%
Calcium	100mg	8%
Iron	0.2mg	2%
Potas.	140mg	2%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.



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APPROVAL

Chad Mayer Labeling and Regulatory	06/25/19 Date
Micah Purcella Quality Assurance	7/11/2011 Date
Duane Wittlief Research and Development	7/18/2011 Date

REVISION HISTORY

Document	Reason for Revision	Revision Date	Approval/Change Made by
Finished Product Specification	New Form	7/7/2011	CTM
Finished Product Specification	Changed to a Word Format	1/20/2015	CTM
Finished Product Specification	Changed sidewall from Kraft paper to Cupstock	12/10/2016	CTM
Finished Product Specification	Change Tub and Lid suppliers. Update Packaging Specifications	04/06/17	CTM
Finished Product Specification	Updated Kosher and 2016 NLEA	06/25/19	CTM
Finished Product Specification			
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Finished Product Specification			