



CONFIDENTIAL: These specifications are the confidential property of NORPAC and may not be copied, disclosed, or disseminated without NORPAC'S express written authorization.

SPECIFICATION FOR:	GREEN BEANS, CUT – SPECIAL CUTS A/B	ITEM# 05877 12/2 OPC # 108698
LABEL:	WESTPAC	
BUYER:	NORPAC	
PACKAGE SIZE:	12/2 LBS	
GENERAL REQUIREMENTS:	Product, production procedures, and packaging used shall conform to good manufacturing practices and all federal, state, and local regulations.	
COUNTRY of ORIGIN:	USA	
INGREDIENT STATEMENT:	Green Beans	
VARIETIES:	No GMO Varieties Allowed	
GRADE:	U. S. GRADE B WITH MODIFICATIONS:	
TOTAL SCORE:	<u>80 (MINIMUM)</u>	
COLOR:	<u>16 POINTS</u> -- Reasonably to good overall brightness, slightly affected by dullness.	
SIZE:	1-5 Sieve Sizes ¾" – 1 ¼" Range	
DEFECTS:	<u>32 POINTS</u> -- CRITICAL = Tolerance 2/600 count SEVERE = Tolerance 4/200 count MAJOR = Tolerance 10/200 count MINOR = Tolerance 25/200count STEM = Tolerance 4/200 count TOTAL H.E.M. = Tolerance 2/60 ct. SHORT/SPLIT/RAGGED = Tol. 40/200 ct. TOTAL SEEDS/PIECES = Tol. 4.0% by wt.	
CHARACTER:	<u>32 POINTS</u> -- Fair to reasonably good character. Pods have not entirely lost their fleshy structure.	
FLAVOR & AROMA:	Shall possess good flavor and aroma, typical of properly processed Frozen Green Beans.	
SAMPLE SIZE:	60 OZ for H.E.M (harmless extraneous material) 600 ct. for CRITICAL 200 ct. for ALL OTHER FACTORS	
BLANCH:	Negative Peroxidase Test.	
FREEZING:	The product shall be promptly frozen in accordance with the best quick-freezing method(s).	
CODING:	NORPAC CODING SYSTEM	

PAGE 2 of 2
GREEN BEANS, CUT – SPECIAL CUTS A/B
WESTPAC

STORAGE/HANDLING: The merchandise must not show evidence of improper storage or handling usually denoted by the presence of refrozen, discolored or dehydrated product.
STORAGE TEMPERATURE: 0° F. and below.
SHELF LIFE: 24 Months.

MICROBIOLOGICAL REQUIREMENTS:

S.P.C..... 100,000/g
Coliform..... 100/g
E. Coli..... <10/g
Staph+..... <10/g

NOTES:

- 1.05/1998 Specification revised, updated format.
- 2.01/2000 Updated micro.
- 3.09/2007 Category change from 01-12, 1" 5sv. to 01- 0026 Special Cuts A/B.
- 4.01/2013 Updated shelf life.
- 5.08/2014 Updated micro.
- 6.05/2020 Revised Specification

 5/27/2020
Robert Beck