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**ITEM: #2832 (06203) 05 12/2  
OPC# 109104**

SPECIFICATION FOR: WHOLE GREEN BEANS, IQF  
(Category 01-0002)

LABEL: FLAV-R-PAC

BUYER: NORPAC

PACKAGE SIZE: 12/2 LBS.

GENERAL REQUIREMENTS: Product, production procedures, and packaging used shall conform to good manufacturing practices and all federal, state, and local regulations.

COUNTRY of ORIGIN: USA

INGREDIENT STATEMENT: Green Beans

VARIETIES: No GMO Varieties Allowed

GRADE: U.S. GRADE A with the following modifications:

TOTAL POINTS: 92 POINTS -- (MINIMUM)

COLOR: 19 POINTS -- Uniform, bright typical of young & tender Green Beans.

SIZE: SIEVE SIZE: 2-3 Sieve Sizes  
LENGTH: (1) <2" MAX. 10% by count

DEFECTS: 36 POINTS -- Practically free from defects.  
1. CRITICAL -- 1/30 oz.  
2. SEVERE -- 2/16 oz.  
3. MAJOR -- 8/16 oz. (Includes Severe, Critical)  
4. TOTAL MINOR -- 24/16 oz. (Includes Major, Severe, Critical)

CHARACTER: 37 POINTS -- Good character  
The seeds are in the early stage of development. The units are tender, not fibrous, are full-fleshed, and the product shows no signs of sloughing or tough strings.

FLAVOR/AROMA: Shall possess good flavor and aroma, typical of properly processed Frozen Green Beans.

BLANCH: Negative Peroxidase Test.

SAMPLE SIZE: 16 OZ

FREEZING: The Whole Green Beans shall be promptly frozen in accordance with the best quick-freezing method(s).

CODING: NORPAC CODING SYSTEM

STORAGE/HANDLING: The merchandise must not show evidence of improper storage or handling usually denoted by the presence of refrozen, discolored or dehydrated product.  
STORAGE TEMPERATURE: 0°F. and below  
SHELF LIFE: 24 months.

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**WHOLE GREEN BEANS, IQF**  
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MICROBIOLOGICAL SPECIFICATIONS:

Total Plate Count..... 100,000/g  
Coliform..... 100/g  
E. coli..... <10/g  
Staph+..... <10/g

NOTES:

1. 12/2010 Updated shelf life to 24 months.
2. 09/2014 Updated micro.
3. 05/2020 Updated. Added OPC Item#



5/22/2020

Robert Beck