
 IMS# 06-98	Section: <b>SPECIFICATION AND PRODUCT DEVELOPMENT</b>	Revised Date: 2/9/2022	Document #: 2.3.5.1
	Subject: <b>FINISHED PRODUCT SPECIFICATIONS</b>	Supersedes: 2/1/2021	Page: 1-2
	Approved By: <b>BRIAN TAYLOR</b> Director of Quality	Approval Date: 1/2/21	Approved Signature: 

Product: **Orange Juice, 100% Juice from Concentrate**

Packaging sizes: 4 oz, 8 oz, 10 oz, 16 oz, ½ Gallon, Gallon

General appearance: In general, a desired Orange Juice represents a clean sweet flavor. Clear, light to medium, orange color.

Physical & Chemical

- A. Color (visual): Conforms to USDA
- B. Flavor (taste): Conforms to USDA
- C. BRIX (@ 20°C): 11.8-12.3
- D. Weight/Gallon: 8.72

Microbiological Standard:

- A. Yeast: ≤ 1 cfu/ml
- B. Mold: ≤ 1 cfu/ml

Processing: Processed by High Temperature Short Time (HTST) Pasteurization per Grade “A” Pasteurized Milk Ordinance (PMO) guidelines

Ingredients: Water, Orange Juice Concentrate (Contains a blend of concentrates from U.S.A., Brazil, and Mexico)

Nutrition Information:

Nutrition Facts		Amount/serving	% Daily Value	Amount/serving	% Daily Value	
4oz	<b>Total Fat</b>	0g	0%	<b>Total Carbohydrate</b>	13g 5%	
	Saturated Fat	0g	0%	Dietary Fiber	0g 0%	
	Trans Fat	0g		Total Sugars	12g	
	<b>Cholesterol</b>	0mg	0%	Includes 0g Added Sugars	0%	
	<b>Sodium</b>	0mg	0%	<b>Protein</b>	1g	
	<b>Calories</b>	<b>60</b>	Vitamin D 0% • Calcium 2% • Iron 0% • Potassium 4%			
	per serving		Vitamin C 45%			
	<b>1 servings per container</b>					
	<b>Serving size 1 carton</b>					

8oz



10oz

16oz

Nutrition Facts	
1 servings per container	
<b>Serving size 8 fl.oz. (240ml)</b>	
<b>Amount per serving</b>	
<b>Calories</b>	<b>110</b>
<b>% Daily Value</b>	
<b>Total Fat</b> 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
<b>Cholesterol</b> 0mg	0%
<b>Sodium</b> 10mg	0%
<b>Total Carbohydrate</b> 26g	9%
Dietary Fiber 0g	0%
Total Sugars 24g	
Includes 0g Added Sugars	0%
<b>Protein</b> 2g	
Vitamin D 0mcg	0%
Calcium 34mg	2%
Iron 0mg	0%
Potassium 401mg	8%
Vitamin C 77mg	90%

Nutrition Facts	
1 servings per container	
<b>Serving size 1 bottle (295ml)</b>	
<b>Amount per serving</b>	
<b>Calories</b>	<b>140</b>
<b>% Daily Value*</b>	
<b>Total Fat</b> 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
<b>Cholesterol</b> 0mg	0%
<b>Sodium</b> 10mg	0%
<b>Total Carbohydrate</b> 31g	11%
Dietary Fiber 0g	0%
Total Sugars 30g	
Includes 0g Added Sugars	0%
<b>Protein</b> 2g	
Vitamin D 0mcg	0%
Calcium 42mg	4%
Iron 0mg	0%
Potassium 492mg	10%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

Nutrition Facts			
2 servings per container			
<b>Serving size 8 fl.oz. (240ml)</b>			
<b>Calories</b>		<b>110</b>	<b>220</b>
		<b>% Daily Value*</b>	<b>% Daily Value*</b>
<b>Total Fat</b>	0g	0%	0g 0%
Saturated Fat	0g	0%	0g 0%
Trans Fat	0g		0g
<b>Cholesterol</b>	0mg	0%	0mg 0%
<b>Sodium</b>	10mg	0%	20mg 1%
<b>Total Carbohydrate</b>	26g	9%	50g 18%
Dietary Fiber	0g	0%	0g 0%
Total Sugars	24g		47g
Includes Added Sugars	0g	0%	0g 0%
<b>Protein</b>	2g		4g
Vitamin D	0mcg	0%	0mcg 0%
Calcium	34mg	2%	67mg 6%
Iron	0mg	0%	0mg 0%
Potassium	401mg	8%	790mg 15%
Vitamin C	77mg	90%	153mg 170%

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## Orange Juice, 100% Juice from Concentrate

Shelf Life: 30 days at 45°F or below

Lot Code: UNIT: Ink jet code printed on top of gable carton.  
Lot Code (Code Date / Best By Date / Sell By Date), Operator Initials, Time Stamp

Storage: Product is to be stored at 45°F or below in refrigerated storage.

Shipping: Product is to be delivered in refrigerated transport storage at 45°F or below.

Casing & Palletizing: 4oz Paper Carton Case & Pallet:  
Case: 105 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-00631-7

8oz Paper Carton Case & Pallet:  
Case: 70 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-00362-0



10oz Plastic Bottle Case & Pallet:  
Case: 70 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet

16 oz Plastic Botte Case & Pallet:  
Case: 30 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-07300-5

Half Gallon Plastic Botte Case & Pallet:  
Case: 12 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-04300-8

Gallon Plastic Botte Case & Pallet:  
Case: 6 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-03300-9

Buy American Rockview Farms 100% Orange Juice from Concentration is produced in our facility located in the USA

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Certification: and may contain domestic and/or imported juice concentrates, as a portion of the ingredients, based on availability and cost. Please request our Buy American Provision statement for additional detail.

CN Label/Credit: 100% juice products are NOT eligible for a CN label. Since 100% juice credits 1 fluid ounce per 1 fluid ounce, there is no need for a CN label.

Standard of Identity: Code of Federal Regulations, volume 21, "Food and Drugs"  
Part 146 – "Canned Fruit Juices"  
Subpart b – "Requirements for specific standardized canned fruit juices and beverages"  
Paragraph 146.145 – "Orange Juice from concentrate"

Intended end use: Retail sales and general consumption.

Guarantee:

1. This product complies to all standards for human consumption and conforms in every respect to the provisions of the Federal Food, Drug and Cosmetics Act
2. This Product complies with California's Health and Safety Code.
3. This product, to the best of our knowledge, is free from genetically modified organisms.
4. This product is Gluten Free under 21 CFR Part 101 of FDA Regulation